

What is claimed is:

1. A tape roll for a lint removal roller assembly comprising:
  - 2 a tape wound in a roll and formed of a substrate having opposed side edges and first and second major opposed surfaces of the tape;
  - 4 an adhesive layer carried on one major surface;
  - 5 the tape wound into a tape roll with the adhesive layer facing outwardly from the roll;
  - 7 a separable edge extending at least partially through the roll dividing the roll into a plurality of individually separable sheets; and
  - 9 a plurality of pull tabs formed by a plurality of spaced, substantially, non-adhesive portions carried between the side edges and on one of the first and second surfaces of the substrate, one non-adhesive portion disposed in registry with the separable edge to define one pull tab on each sheet on the roll to facilitate removal of an outermost sheet from the roll.
1. The tape roll of claim 1 wherein the non-adhesive portion comprises:
  - 3 a substantially non-adhesive coating formed in a plurality of longitudinal spaced locations on one of the first and second major surfaces of the tape.
1. The tape roll of claim 1 wherein the non-adhesive portion comprises:
  - 3 a thin sheet having a substantially non-adhesive surface.
1. The tape roll of claim 3 wherein:
  - 2 the thin sheet is adhesively fixed to the adhesive layer on the tape.
1. The tape roll of claim 1 wherein:
  - 2 the non-adhesive portion has a polygonal shape.

1           6.       The tape roll of claim 1 wherein:  
2           the non-adhesive portion has a circular shape.

1           7.       The tape roll of claim 1 wherein:  
2           the separable edge is in the form of a slit extending at least partially  
3       through the tape roll.

1           8.       The tape roll of claim 1 wherein:  
2           the separable edge is a planar slit extending at least partially through  
3       the tape roll.

1           9.       The tape roll of claim 1 wherein:  
2           the separable edge is a perforated slit extending at least partially  
3       through the tape roll.

1           10.      The tape roll of claim 1 wherein:  
2           the separable edge is a discontinuous slit extending at least partially  
3       through the tape roll.

1           11.      The tape roll of claim 1 wherein:  
2           the separable edge includes planar and non-planar portions.

1           12.      The tape roll of claim 1 wherein:  
2           the pull tab extends longitudinally from the separable edge in the tape.

1           13.      The tape roll of claim 1 wherein the non-adhesive portion  
2       comprises:  
3           a non-adhesive material coating disposed on the tape.

1           14.      The tape roll of claim 1 wherein the non-adhesive portion  
2       comprises:

3           a material layer fixed on the tape and having a non-adhesive surface  
4   facing outward from the adhesive coated layer on the tape.

1           15.     The tape roll of claim 1 wherein:  
2           the separable edge is co-extensive with an edge of non-adhesive portion  
3   of the pull tab.

1           16.     The tape roll of claim 1 wherein:  
2           the non-adhesive portions have at least a partial, non-adhesive surface.

1           17.     A method of producing a lint removal assembly comprising the  
2   steps of:

3           providing an elongate flexible substrate with first and second opposed  
4   surfaces and first and second side edges;

5           affixing an adhesive layer on one of the first and second surfaces of the  
6   substrate;

7           providing a plurality of pull tab defined by a plurality of longitudinally  
8   spaced, non-adhesive portions on the adhesive layer on the tape;

9           winding the tape into a roll with the adhesive layer facing outwardly of  
10   the roll;

11           forming a separable edge at least partially through the roll dividing the  
12   roll into individually separable sheets; and

13           disposing the separable edge in registry with the non-adhesive portions  
14   on each sheet.